

H-1P (Parallel 2-needle, 3-needle)

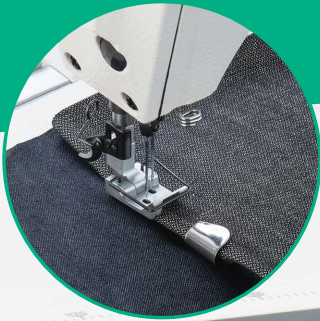
H-1W (Parallel 3-needle with puller)

H-1T (Tandem 2-needle)

High-speed, Flat-bed, Double Chainstitch Machine

Various gauge sets allow the machine to adapt to many different processes and specifications.

Accurate stitching performance and durable finished seams are particularly necessary in the chainstitching process. The H-1 series is capable of high quality and stable sewing.



H-1P

Parallel 2-needle, 3-needle double chainstitch machine



H-1W

Parallel 3-needle with puller double chainstitch machine



H-1T

Tandem 2-needle double chainstitch machine



APPLICATIONS

- H-1P**
- Sewing sides of slacks
- H-1W**
- Hemming or welting garment parts
 - Attaching lining tape

- H-1T**
- Joining seat of slacks

• Equipped with a lapping seam folder as standard

The machine is capable of performing consistent condensation stitching, ensuring finished seams of higher quality.

You can easily set the machine to perform condensation stitching by operating the lever. Condensation stitches that prevent the thread from fraying can be consistently sewn.

Operation panel

The operation panel has a simple design such as switching the vertical position of the needle and setting the maximum sewing speed.



LED light

The LED light is located on the underside of the arm jaw. It reduces operator fatigue and improves work efficiency. It is provided as standard for all models of the H-1 Series.



H-1W



H-1T

TABLE OF EXCHANGING GAUGE SETS

Description		Throat	Needle clamp	Presserfoot asm	Feed dog	Driving needle guard	Counter needle guard
Gauge components							
2-needle	1/8" (3.2mm)	JINPF3800044205	JINPF3800023505	JINPF380003105	JINPF3800043905	JINPF38000670	JINPF38000675
	5/32" (4.0mm)	JINPF3800044210	JINPF3800023510	JINPF3800031010	JINPF3800043910		
	3/16" (4.8mm)	JINPF3800044204	JINPF3800023504	JINPF3800031004	JINPF3800043904		
	7/32" (5.6mm)	JINPF3800044203	JINPF3800023503	JINPF3800031003	JINPF3800043903		
	1/4" (6.4mm)	JINPF38000442	JINPF38000235	JINPF38000310	JINPF38000439		
	5/16" (7.9mm)	JINPF3800044206	JINPF3800023506	JINPF3800031006	JINPF3800043906		
	3/8" (9.5mm)	JINPF3800044201	JINPF3800023501	JINPF3800031001	JINPF3800043901		
1/2" (12.7mm)	JINPF3800044208	JINPF3800023508	JINPF3800031008	JINPF3800043908			
3-needle	1/4" (6.4mm)	JINPF3830044201	JINPF3830023501	JINPF3830031001	JINPF3830043901	JINPF3830067001	JINPF3830067401
Tandem needle	5/32" (4.0mm)	JINPF38100442	JINPF38100235	JINPF38100310	JINPF38100439	JINPF38100670	JINPF38100674

Description		Counter needle guard	Right looper	Left looper	Bed slide	Cam cover	Center looper
Gauge components							
2-needle	1/8" (3.2mm)	JINPF38000674	JINPF38000651	JINPF38000647	JINPF38000127	JINPF38000120	-
	5/32" (4.0mm)						
	3/16" (4.8mm)						
	7/32" (5.6mm)						
	1/4" (6.4mm)						
	5/16" (7.9mm)						
	3/8" (9.5mm)						
1/2" (12.7mm)							
3-needle	1/4" (6.4mm)	-	JINPF38000651	JINPF38000647	JINPF38	JINPF3800012001	JINPF38000647X
Tandem needle	5/32" (4.0mm)	JINPF38100674	-	-	JINPF38000127	JINPF38000120	-

SPECIFICATIONS

Model name	H-1P (Parallel 2-needle, 3-needle) H-1W (Parallel 3-needle with puller)	H-1T (Tandem 2-needle)
Max. sewing speed	4,000sti/min*	
Max. stitch length	4mm	
Lift of the presser foot	By hand: 5.0mm, By knee: 10mm	
Needle bar stroke	31mm	
Needle (at the time of delivery)	2-Needle: TVX7 (#16) #11-#18 3-Needle: Uy128 (#21) #14-#21	TVX7 (#16) #11-#18
Thread take-up	Needle bar thread take-up	
Stitch length adjustment	By stitch dial (lockstitch)	
Condensation stitches	By lever for condensation stitching	
Looper system	Separately adjustable type	
Lubrication	Automatic	
Lubricating oil	JUKI New Defrix Oil No.1 (equivalent to ISO VG7)	
Power requirement	Single-phase 220V / Single-phase 110V	
Power consumption	429 VA	

*sti/min is the abbreviation for "stitches per minute"

WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

Complete

Needle width	Code	Voltage	Code
0.0mm (Tandem 4.8mm)	00	Single-phase 220V	A
6.4mm	64	Single-phase 110V	L

H1 □ - □ □ □ / □ - □

Type	Code	Number of needles	Code	Destination	Code
Parallel 2-needle/ 3-needle	P	2-needle	2	General export	A
Parallel 3-needle with cloth puller (Gear type)	W	3-needle	3	India	F
Tandem 2-needle	T			Turkey (for RoHS)	H

• If the type item is "W", only "3" is used.
• If the type item is "T", only "2" is used.



JUKI CORPORATION SEWING MACHINERY & SYSTEMS BUSINESS UNIT

2-11-1, TSURUMAKI, TAMA-SHI, TOKYO 206-8551, JAPAN PHONE: (81) 42-357-2370 FAX: (81) 42-357-2274 <https://www.juki.co.jp/en>

• Specifications and appearance are subject to change without prior notice for improvement. • Read the instruction manual before putting the machine into service to ensure safety.

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